



Machining

No special conditions apply for the machining of thermomechanically rolled steels. The empirical data for the comparable normalized S355J2+N and S460N grades apply. Clogging swarf (chips) may occur in case of extremely high chip removal rates, due to the steel's low sulphur content. Dillinger provides advisory services prior to ordering in such cases.



DI-MC – versatility in service: The Stade Pierre Mauroy multifunctional arena in Lille, France, constructed using approx. 2,800 t of DI-MC 460 © Elisa/Valode&Pistre/Pierre Ferret

Disclaimer

The information and data provided concerning the quality and/or applicability of materials and/or products constitute descriptions only. Any and all promises concerning the presence of specific properties and/or suitability for a particular application shall in all cases be deemed to require separate written agreements.

This processing information is updated at irregular intervals. The current version is relevant. The latest version is available from the mill or as download at www.dillinger.de.

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