

CUSTOMER INFORMATION

NEW UKCA MARKING FOR STRUCTURAL STEELS ACCORDING TO EN 10025 SERIES OF STANDARDS

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This customer information provides a short explanation of the necessity for the new UKCA marking of products as well as information about the implementation at Dillinger. The content is intended to be purely informative and only relevant for steel grades according to EN 10025 series of standards.

If you have any further questions, please feel free to contact us.

Marketing & Technical Support - Wind Power and Construction
marketing-steel-construction@dillinger.biz

Necessity for the UKCA marking of products

At the beginning of 2020, the United Kingdom has left the European Union. This also resulted in some changes that affect the product marking. For this reason, the UKCA marking was introduced for products and will replace the CE marking on the UK market. UKCA is an acronym for „UK Conformity Assessed“. For all the products where CE marking was previously required, the need for the UKCA marking will be required in the near future.

Since 1st January 2021, the UKCA marking is already valid in the United Kingdom and a transition period of two years was set. During this term, the European CE marking will continue to be approved in the United Kingdom. However, this transition period expires at the end of this year. As from the 1st January 2023, the UKCA marking will be mandatory for many products on the UK market. As a result, the UKCA marking will be also mandatory for structural steels according to EN 10025 series of standards.

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Implementation of the UKCA marking at Dillinger

Even if the new regulations of the UKCA marking of products will come into effect on 1st January 2023, Dillinger will implement this already on 15th November 2022. From this date both, the CE marking and the UKCA marking, will appear on the certificates as standard, only for heavy plates according to EN 10025 series of standards and with date of shipment starting from 15th November 2022. Figure 1 shows an example of the implementation on certificates from Dillinger for steel grades according to EN 10025 series of standards.









QM-System: Certification as per ISO 9001		DILLINGER 	
Erfäuterungen siehe Rückseite/Explications voir au verso/See reverse for explanations (www.dillinger.de/certificate)		A10 Advice of dispatch No./ Date of dispatch	A08/ Manufacturer's order/ A03 Certificate No. Sheet 5
A02 INSPECTION CERTIFICATE 3.1 AS PER EN 10204:2004 INSPECTION CERTIFICATE 3.1 AS PER ISO 10474:2013		A05 Established Inspecting body DH	A06 Purchaser Final receiver
A07.1 No. A07.2 No.		B01 Product HEAVY PLATES	
B02/ Steel design.	DILLIMAX965T+Z25/S960QL+Z25		
B03 Any suppl. requirements	DILLING-04:20/EN-10025-6:19/EN-10164:18		
 0769	 0836	EN 10025-1:2004 Plate S960QL / 1.8933 to be used in welded, bolted and riveted structures	
DILLINGER  AG der Dillinger Hüttenwerke Postfach 1580, D-66748 Dillingen/Saar 22 S960QL_EN10025-6-19_B_200201E1		Tolerance on dimensions and shape: Elongation Tensile strength Yield strength Impact strength Weldability Durability (chemical composition) expressed as declared in the DoP S960QL_EN10025-6-19_B_200201E1	
<small>The declaration of performance can be downloaded from www.dillinger.de/dop/S960QL_EN10025-6-19_B_200201E1.pdf</small>			
A04  Manufacturer's mark	Z01/Z02/Z03 We hereby certify, that the above mentioned materials have been delivered in accordance with the terms of order.		A01  AG der Dillinger Hüttenwerke Postfach 1580, D-66748 Dillingen/Saar Inspection department Date: 25.05.22 JK 1
		 B. BALDAUF Test House Manager	 Inspector's stamp

Figure 1: Example for the implementation of the CE marking and UKCA marking on certificates from Dillinger for structural steels according to the EN 10025 series of standards

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www.dillinger.de